

Date: Monday, 2/4/2008 11:28:08 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SOCK ASS'Y
Job Number : 37188
Estimate Number : 13081
P.O. Number :
This Issue : 2/4/2008 S.O. No. :
Prsht Rev. : NC Part Number : D3384041
First Issue : 1/1 Type : SMALL /MED FAB Drawing Number : D3384 REV B
Previous Run : 36116 Drawing Revision : B
Material :
Written By : Due Date : 2/15/2008 Qty: 8 Um: Each
Checked & Approved By :
Comment : Est Rev: A 07-12-04 new issue DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
ASSEMBLE PER DRWG D3384 REV.B

SAD 08/02/19 8

2.0 D269024 Lanyard ass'y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Lanyard ass'y
Batch: 37201 CBL 460 B# 103927

SAD 08/02/19

(X8)

3.0 D33841 Cyclic Sock



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Cyclic Sock
Batch: 37172

SAD 08/02/19

(X8)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 08/02/20

(8)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 487

8/2/20

SC

(8x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: D Date: 08/09/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:28:08 AM

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SOCK ASS'Y

Job Number: 37188

Part Number: D3384041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

2008/02/21

Job Completion



mi 2008/2/20 (8)

W

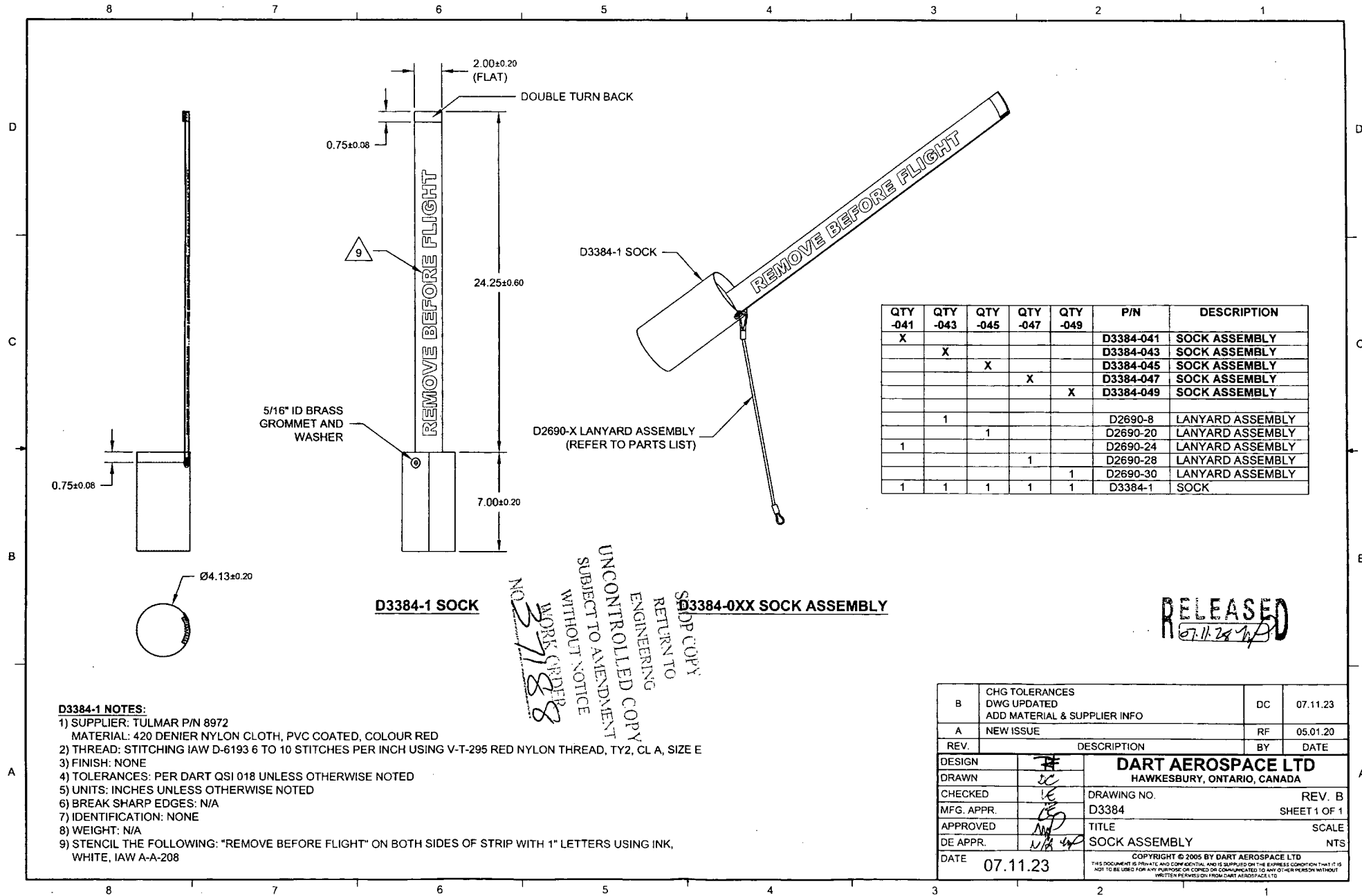
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	P/N	DESCRIPTION
X					D3384-041	SOCK ASSEMBLY
	X				D3384-043	SOCK ASSEMBLY
		X			D3384-045	SOCK ASSEMBLY
			X		D3384-047	SOCK ASSEMBLY
				X	D3384-049	SOCK ASSEMBLY
					D2690-8	LANYARD ASSEMBLY
					D2690-20	LANYARD ASSEMBLY
					D2690-24	LANYARD ASSEMBLY
					D2690-28	LANYARD ASSEMBLY
					D2690-30	LANYARD ASSEMBLY
					D3384-1	SOCK

D3384-1 NOTES:

- SUPPLIER: TULMAR P/N 8972
- MATERIAL: 420 DENIER NYLON CLOTH, PVC COATED, COLOUR RED
- THREAD: STITCHING IAW D-6193 6 TO 10 STITCHES PER INCH USING V-T-295 RED NYLON THREAD, TY2, CL A, SIZE E
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: NONE
- WEIGHT: N/A
- STENCIL THE FOLLOWING: "REMOVE BEFORE FLIGHT" ON BOTH SIDES OF STRIP WITH 1" LETTERS USING INK, WHITE, IAW A-A-208

NO. 37188
WORK ORDER
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SUBJECT TO AMENDMENT
WITHOUT NOTICE

RELEASED
07.11.28

B	CHG TOLERANCES DWG UPDATED ADD MATERIAL & SUPPLIER INFO	DC	07.11.23
A	NEW ISSUE	RF	05.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	IC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	IC		
CHECKED	IC	DRAWING NO.	REV. B
MFG. APPR.	IC	D3384	SHEET 1 OF 1
APPROVED	IC	TITLE	SCALE
DE APPR.	N/A	SOCK ASSEMBLY	NTS
DATE	07.11.23	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	